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25063 Gardone V.T. (BS) - ITALY

Instruction Manual

1885 High Wall

CAUTION: Make sure you have read and are thorougly familier with all safety instructions below before loading.

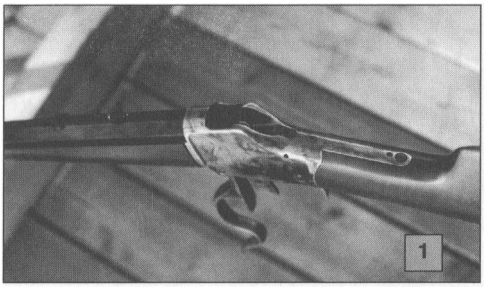
TO LOAD THE MAGAZINE

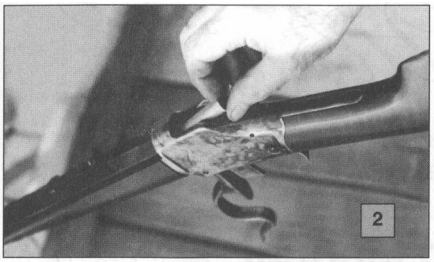
CAUTION: Use only Factory loaded ammunition. Do not use reloaded or hand-loaded ammunition.

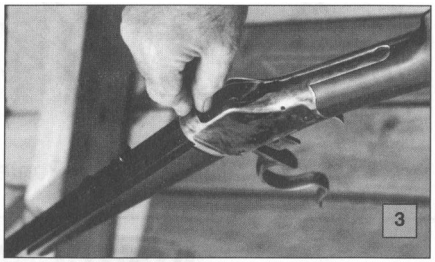
• Always use only good condition, undamaged, clean, dry, original high quality, commercially manufactured ammunition of a reputable company which is appropriate to the gun's caliber. Ammunition which is too small can fall forward and become a barrel obstruction. Manufacturers design guns and ammunition within exacting engineering safety limits. Since handloads are often outside those limits, they are not to be used.

WARNING: When a round is in the chamber, and regardless of the safety devices, this gun may discharge accidentally if it is dropped or receives a blow. Do not put a round in the chamber until the gun is in your hand and you are ready to shoot. Clear the gun immediately after shooting.

To load the firearm:
1) To load your 1885 Rifle swing down the loading lever and push it forcefully forward to lower the breech block.
(Photo n. 1)
2) Always keep the muzzle of your Rifle pointing in a safe direction, even when you are certain that the Rifle is not loaded.
Absolutely, never point the firearm towards anything you do not intend to shoot.
To load your Rifle, hold your gun with he muzzle pointing to the ground at an angle of approximately 30° (Photo nr. 2).
Making sure that the muzzle does not touch the ground or is in any way obstructed by anything, insert a cartridge into the chamber.
3) Make sure that the cartridge is fully inserted into the chamber to avoid interference with the bolt as it gets closed. (Photo nr. 3).



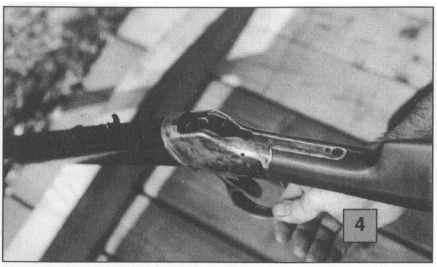


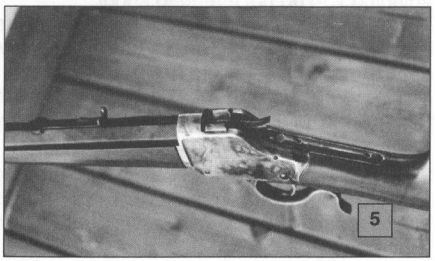


4) Always keeping the gun pointing in a safe direction, you can now close the loading lever completely. This will put your rifle in the safety position or “half cock position” (Photo nr. 4)
5) Your rifle is now in “half cock position” or “safety position” (Photo nr. 5).
YOUR RIFLE HAS A “HALF COCK” SAFETY DEVICE, however, NEVER RELY TOTALLY ON ANY SAFETY DEVICE. A safety device, like any mechanical device could sometimes fail or it could be worn or inadvertently manipulated into an unsafe condition.
ALWAYS TREAT YOUR RIFLE AS IF IT WAS LOADED AND READY TO FIRE.

FIRING

CAUTION: Make sure you have read and are thoroughly familiar with all safety instructionsabove before firing.
CAUTION:
• Always wear and encourage others near you to wear proper ear protection when shooting, especially on a range since the noise from your gun, and other guns close to you, could result in a humming or ringing sound in an exposed ear for some time after rifling. Repeated exposure to shooting noise could result in permanent hearing loss.
•Always wear protective shooting glasses to protect your eyes from injury by gun powder, gas, lubricant dirt or metallic particles, carbon residue, sparks or other debris.
To fire:
•Be sure you are familiar with “safety instructions”.
•Keep gun pointing in safe direction.
•Always use extreme care with a misfire or failure to fire. Keep the gun pointed in a safe direction and wait one full minute. This is because if hangfire or slow ignition has occurred, the round will still fire. If the round fails to fire after waiting, remove the magazine, eject the round and examine the primer. Immediately refer to a competent gunsmith if you notice the firing pin indent on the primer is light, off-center, or does not exist.





6) You can now point your gun at the intended target.
Only when you are sure that you are pointing at your target and that nobody is anywhere near the target, behind it or anywhere next to you, you can cock your hammer to the full cock position.
During this operation, make sure that you don't touch the trigger in anyway. Only when you are absolutely certain that you are ready to shoot, you can pull the trigger (Photo nr. 6).

UNLOADING

CAUTION: Make sure you have read and are thoroughly familiar with all safety instructions above before unloading.
CAUTION: Immediately after use and before cleaning, unload your gun.
To unload:
•Be sure you are familiar with safety instructions.
•Keep gun pointing in a safe direction, keep fingers off trigger and always keep hands and face away from muzzle and ejection port.
7) To unload your rifle or in order to remove a cartridge, make sure you are keeping your muzzle pointing in a safe direction, swing down the lever until the cartridge is ejected. The cartridge will not be fully ejected and you will have to remove it manually, once the ejector has removed it (Photo nr. 7)
CAUTION: Look in the chamber to ensure it is empty.

SET TRIGGER MODEL

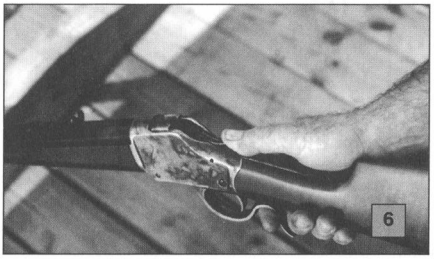
PAY ATTENTION before you load the gun, make sure it is pointed in a safe direction. As soon as the trigger is loaded, it is very sensitive and the shot can be fired unexpectedly.

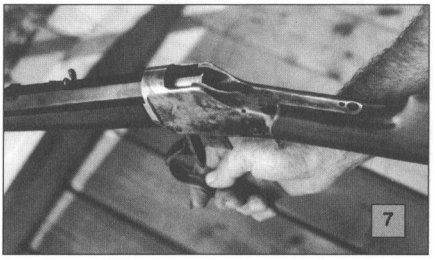
STORAGE

CAUTION: Always store your gun unloaded and separate from ammunition, each in its own locked receptacle beyond children's reach and sight.

SERVICING AND REPAIR

CAUTION: Do not modify or adjust the gun.
If your gun should ever require repair or adjustments, take it or have it sent UNLOADED to the dealer you purchased the gun from or contact us at Aldo Uberti & Co. - Via Carducci, 41 25060 Ponte Zanano (BS) - Italy.
A gun illustration and list of parts appear in this manual. Prices are subject to change without notice.





N.	COD. NO.	Q.ty	PART
1	U870001	1	FRAME
2	U870002	1	HAMMER
3	U880003	1	BARREL 30" .45/70
10	U870010	1	TRIGGER
15	U202015	1	SIGHT
19	U870019	1	TRIGGER SPRING
20	U870020	1	MAIN SPRING
26	U870026	1	TRIGGERGUARD
35	U870035	1	TRIGGER SPRING SCREW
55	U242055	1	REAR
57	U880057	1	BUTT STOCK
58	U880058	1	BUTT PLATE
61	U242061	1	REAR SIGHT WINDAGE
62	U200062	3	BUTT PLATE SCREW
63	U870063	1	TANG SCREW
68	U880068	1	FOREND
79	U870079	1	EXTRACTOR .45/70
79	Z870079G	1	ROLIGH EXTRACTOR
89	U870089	1	LEVER
92	U870092	1	RIGHT LEVER SPRING
95	U870095	1	FIRING PIN SPRING
97	U870097	1	BREECH BLOCK
98	U870098	1	FIRING PIN
99	U870099	2	TRIGGER PIN
101	U870101	1	LEVER PIN SCREW
107	U870107	1	LEVER PIN
119	U242119	2	REAR SCREW
124	U870124	1	LEVER SPRING SCREW
129	U870129	1	FIRING PIN BEARING
167	U870167	2	TRIGGERGUARD SCREW
172	U130172	1	FOREND CAP
174	U870174	1	SEAR
175	U870175	1	SEAR SPRING
177	U870177	1	BLOCK PIN
178	U870178	1	HAMMER PIN

N.	COD. NO.	Q.ty	PART
179	U870179	1	SEAR PIN
182	U870182	1	TENON
183	U870183	1	FOREND SCREW
217	U880217	1	BUTT PLATE GATE
230	U870230	1	BUTT PLATE GATE PIN
231	U880231	1	BUTT PLATE GATE SPRING
232	U880232	1	BUTT PLATE GATE SCREW
245	U870245	1	BUSHING
294	U870294	1	KNOCK OFF
363	U870363	1	SEAR SPRING SCREW
449	U870449	1	LINK PIN
617	U870617	1	LINK
661	U870661	2	FIRING PIN BEARING SCREW
662	U870662	1	LEVER SPRING TENON
			RIFLE ALTERNATIVES
3	U881003	1	BARREL 30" .30-30
3	U882003	1	BARREL 30" .45 LC
3	U883003	1	BARREL 30" .44-40
3	U884003	1	BARREL 30" .40-65
3	U891003	1	BARREL 32" 45-70
3	U892003	1	BARREL 32" 40-65
			CARBINE ALTERNATIVES
3	U870003	1	BARREL 28" .45-70
3	U871003	1	BARREL 28" .30-30
3	U872003	1	BARREL 28" .45LC
3	U873003	1	BARREL 28" .44-40
3	U874003	1	BARREL 28" .40-65
57	U870057	1	BUTT STOCK
58	U870058	1	BUTT PLATE
68	U870068	1	FOREND
217	U870217	1	BUTT PLATE GATE
231	U870231	1	BUTT PLATE GATE SPRING